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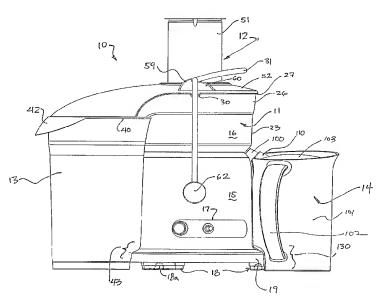
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(54) Title: JUICER



(57) Abstract: A lid (12) of a juicer provides several important functions. It prevents juice from escaping, it diverts pulp efficiently toward a collector (13) or chute (150), it cooperates with a locking bar to keep the device safe and closed and it provides a platform for the feed tube. The lid (12) comprises a polymeric cap (52) (for example a polycarbonate) to which is secured a metal, preferably stainless steel feed tube (51). Importantly the combination of clear cap (52) and steel feed tube provides all of the advantages of both, that is, adequate strength in the feed tube and knife and the ability to see under the cap.

JUICER

5 FIELD OF THE INVENTION

Invention pertains to juicers and more particularly to a juicer for fruit and vegetables.

10 BACKGROUND OF THE INVENTION

Fruit and vegetable juicers are well known. Appliances of this kind are sometimes prone to leakage of the extracted juice from within the confines of the juicer's casing. Juicers are also known to vibrate and therefore move on the bench top on which they are placed. In existing juicers, the lid and feed tube are generally integrally molded from a polymer material. The polymer having the advantage that it can be moulded in a transparent material to view the flow of pulp to ensure there are no blockages. Where the feed tube includes an internal knife, this is also a part of the unitary molding. Steel is stronger than the moulded polymers used for this purpose but forming the complex shapes required to fabricate the lid, feed tube and knife have not previously been solved.

OBJECTS AND SUMMARY OF THE INVENTION

The object of the invention is to address some of the shortcomings of the prior art for the purpose of providing a superior or commercially more acceptable alternative to known juicing appliances

BRIEF DESCRIPTION OF THE DRAWING FIGURES

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Figure 1 is a front elevation of a juicer, pulp collector and juice collecting jug according to the teachings of the present invention;

Figure 2 is a perspective view of a juicer with the lid off;

Figure 3 is a cross sectional view of the top of the juicer depicted in figure 1;

is a front cross sectional view of a juicer and pulp collector; Figure 4 is a top plan view of the device depicted in figure 1; Figure 5 Figures 6(a&b) are front and rear perspectives of a juice jug, is a cross sectional view of the jug depicted in figures 6(a) and 6 (b); Figure 7 is a cross sectional view through the lid, feed tube and knife; Figure 8 5 Figure 9 is a cross sectional view through the juicer; is a cross sectional view of the device depicted in figure 1; Figure 10 is a partially cross-sectioned view of a juicer, and a specially Figure 11 configured stand; is an exploded perspective view of a juicer according to teachings of 10 Figure 12 the present invention; and is an exploded perspective of the lid. Figure 13 Figure 14 (a) is a perspective view of a pusher. Figure 14 (a) is a perspective view of a pusher, partially exploded.

BEST MODE AND OTHER EMBODIMENTS OF THE INVENTION General

As shown in figure 1, a juicer 10 comprises a housing 11 a lid with feed tube 12, a pulp collector 13 and a collection jug 14. A motor within the housing spins a grating disk 20 located under the feed tube 12.

The housing 11 further consists of a lower compartment 15 and an upper compartment or juice collector 16. The lower compartment 15 houses the juicer's motor, controls 17 and power supply. The lower compartment 15 further includes a lower rim 19 that is flared outward. For maximum stability, the device's feet 18 are mounted under the flared rim19. In preferred embodiments, the feet have rubber bottoms in which are formed indentations 18a, as will be explained.

30 Juice Collector

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As shown in figures 1-4 the upper compartment or juice collector is a removable component preferably fabricated from stainless steel. As seen in figure 3, the interior compartment or collection reservoir 16a of the juice collector 16 comprises a central

opening 21 that is surrounded by an upturned rim 22. The collection reservoir of the juice collector 16 is defined by an exterior wall 23. The upper extremity of the interior compartment is defined by a horizontal rim 24 that surrounds a central opening 25. This rim 24 prevents juice from escaping from, and pulp from entering the reservoir 16a. Integral with the exterior wall 23 and horizontal rim 24 is a juice stopping rim 26 which is inclined slightly from the vertical and which terminates in the 'U' or "J" shaped rim 27.

As shown better in figure 2, the juice-stopping ring 26 includes a pair of opposed indentations 30 for locating tabs protruding from the underside of the lid to orientate the lid with respect to the juice collector. It will be observed that the juice-stopping rim 26 does not completely surround the juice collector's sidewall 23. Instead, the juice-stopping ring 26 includes a gap 32. The sides of the gap 32 are defined by the tapered or rolled off portions of 33 of the juice-stopping ring 26 and thereby define a spout. This spout further comprises a down turned lip portion 34, which is shown in figure 3 and extends below the level of the horizontal rim 24. Accordingly, a gap 35 is formed between the lip 34 and the sidewall 23 that gap is able to accommodate a rim of the pulp collector 13 or a pulp disposal chute as will be further explained. These features provide for a highly efficient flow of waste pulp into the collector 13 or chute.

Pulp Collector

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As shown in figures 1-4 and 10, the pulp collector 13 comprises a container with a generally 'D' shaped cross section that conforms to the exterior of the housing 11. In preferred embodiments, the upper rim 40 of the pulp collector 13 includes an arcuate or concave portion adjacent (in use) to the housing 11. As shown in figure 3, the concave portion 41 of the rim 40 closely conforms to the outer surface of the sidewall 23 and fits into the gap 35 defined by the descending lip 34 and the sidewall 23. The upper rim 40 also includes an enlargement 42 that forms a convenient grip. In preferred embodiments one entire side of the pulp collector 13 is concave so to conform to the exterior shape of the housing 11. It is also preferred that a lower portion 43 of the collector 13, adjacent the housing 11 be indented so as to conform with the enlarged rim 19 of the housing 11. Importantly, when the pulp collector 13 is

in use, both the descending lip 34 of the spout 32 and the sidewall portions 33 extend below the level of the upper rim 40 of the collector 13.

The top inside surface of the pulp collector 40 must closely fit the surfaces of the lid to prevent the leakage of air and fluids 52. This can make the pulp collector difficult to remove. To overcome this the interior of the pulp collector 40 also has one or more vertical ribs 140 near it rim 40 as shown in Figures 2 and 3. When the handle 42 of the pulp collector is lifted, this rib acts on the cap as fulcrum to prevent the pulp container from jamming up onto the lid and causing the lip 41 to pivot downward so that the collector is easily removed.

Lid and Feed Tube

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The lid 12 of the device provides several important functions. It prevents juice from escaping, it diverts pulp efficiently toward the collector 13 or chute 150 (Figure 11), it cooperates with a locking bar 31 to keep the device safe and closed and it provides a platform for the feed tube 51. As shown in figures 1-5 and 8-11, the lid 12 comprises a polymeric cap 52 (for example a polycarbonate) to which is secured a metal, preferably stainless steel (feed tube) 51. As seen from above and as shown best in figure 5, the cap 52 includes 2 primary lobes and assumes the shape of a figure "8" when seen from above. The larger lobe primarily covers the juice collector and the smaller lobe primarily covers the pulp collector 13 or chute 150. Importantly the combination of clear cap 52 and steel feed tube provides all of the advantages of both, that is, adequate strength in the feed tube and knife and the ability to see under the cap.

As shown in figure 3, the perimeter of the cap 52, where it contacts the interior of the pulp collector 13 or chute 150 is enlarged 55. This enlargement 55 serves to increase the contact area between the cap 52 and the chute 150 or collector 13 while at the same time preserving a smooth and continuous internal surface 56 that leads from the area above the juice collector to the exit area 57 of the cap 52. By providing a smooth, transitionless and continuously curving interior surface 56, the cap 52 assists in guiding pulp into the pulp collector 13 or chute 150 without creating air turbulence or discontinuities in the flow path of the pulp which tends to adhere to the under surface

of the cap. The enlargement or rim thickening 55 also ensures there is no space or "well" above the surface for juice to collect and eventually get blown out.

As shown in figure 2, the cap also includes a descending rim 57 that cooperates with the juice-stopping rim 26 and generally follows its perimeter contour around the juice collector except in the area of the spout 32. As shown in figures 3-4 and 8-11, the descending rim 57 of the lid 12 extends to the upper surface of the horizontal rim 24 of the juice collector 16 to form a seal. The angle between the outer surface of the descending rim and the inter surface of the juice stopping ring 26 creates a gap 70 because the rim 57 is more vertical than the ring 26. In preferred embodiments, this gap is tapered having its narrowest portion at the bottom and the widest portion at the top. In prior devices and where this gap has been too narrow, juice falling to the bottom of lid's rim would be blown by internal air pressure out of the gap and therefore out of the device. By providing a tapered gap, it is considered that lower air escape velocities and pressure drop within the gap 70, cause juice to collect in the gap rather than be expelled from it. This juice then drains into the pulp container via the juice collector spout 32, 34. This makes the device easier to use and clean. The juice trapping capability of the lid 12 is enhanced by providing a horizontal shoulder 71 in the rim of the cap for the purpose of capping the rim 27 of the juice-stopping ring.

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The upper surface of the cap 52 features a pair of opposed cam surfaces 59. Each cam surface 59 includes a ramp portion 60 and a detent 61. As is known in devices of this kind, a locking bar 31 is mounted on a pivot 62 that is adapted to both rotate and translate vertically as the underside of the locking bar 31 rides up the ramp 60. This motion of the pivot 62 trips a safety switch, preventing power from reaching the motor unless the locking bar 31 is in it's closed position.

As previously mentioned, the lid also serves as a means of locating and supporting the feed tube 51. In preferred embodiments the cap 52 is a transparent polymer such as a polycarbonate or SAN (a styrenic). As shown in figures 8-10 and 12-13, the cap 52 includes a central opening 80 which accommodates a stainless steel feed tube 51. As shown in those figures, the lower interior of the tube 51 is equipped with a tapered knife 81 that is welded into or onto the tube 51. Because the gap 82 between the bottom of the feed tube 83 and the cutting disc at the base of the filter basket 84 is

relatively small, the knife 81 helps to restrain large fruits such apples from tumbling uncontrollably when being juiced by the filter basket.

As shown in figure 13, in order for the cap 52 to restrain the feed tube 51, the feed tube 51 is provided with a circumferential flange 85. The flange 85 has through openings 86 through which pass threaded fasteners 87. A sealing gasket 88 fits between the feed tube 51 and the internal rim 89 of the opening 80. The gasket 88 includes a neck 91 and a surrounding ring 92. The neck 89 seals between the feed tube 51 and the opening's vertical rim 89. The ring portion 92 seals between the flange 85 and the top of the cap 52. The ring portion 92 of the gasket also includes through openings 93 through which the fasteners 87 pass. The fasteners 87 may also pass through recesses 94 formed in the periphery of the opening 80 so as to extend into screw bosses 95 formed in a retaining ring 96 which sits below the cap 52. In this way the gasket 88 is sandwiched in between the feed tube's flange 85 and the retaining ring 96. In preferred embodiments, the ring 96 is made from nylon or another tough plastic that is resistant to cracking and crack propagation. This combination of materials ensures the lid assembly is dishwasher safe.

Also note that the feed tube 51 carries 2 distinct orientation markers that assist in the proper location of the pusher. A first marker 97 is physically formed on the upper rim of the feet tube 51 and a second marker comprises an opening 98 such as a triangular opening formed in the flange 85. The opening 98 cooperates with a similarly shaped bulge 99 formed on the upper surface of the gasket 88. In this way the bulge 99 resides within and is visible in the opening 98 and provides a visual contrast to the stainless steel finish of the flange 85. The first marker interferes with the insertion of the pusher unless the pusher is oriented properly. As shown in figure 14, the pusher 200 is sized to enter the feed tube 51, but only when the pusher's longitudinal slot 201 is aligned with the knife 81. Thus the first marker 97 is aligned with the knife and is able to enter the slot 201. The bottom 202 of the slot is enlarged to make inserting the pusher into the feed tube easier. So that the pusher has a better feel, the upper knob or bulb 203 is enlarged, provided with a rubber grip ring 204 and also provided with an internal weight such as a metal disk 205.

Collection Jug

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As shown in figures 1, 6, 7 and 10, the utility of the juicer is enhanced by providing a specially configured collection jug 14. As suggested by figure 1, the juice collection compartment 16 includes a tubular output 100 that exits the juice collector from a low point. The jug 14 comprises a body 101, a handle 102 and a lid 103. The handle 102 defines the rear of the jug. Opposite the handle 102, the jug has a spout 104 that defines the front of the jug. The lid 103 has a scalloped exit or relief portion 105 that is generally in alignment with the spout 104. Integral with the lid 103 and located generally below the scalloped portion 105, the lid also includes a pour shield 106. As shown in figure 7, the shield 106 extends downwardly from the under-surface of the lid 103 and forms an entry opening 107 that leads to the spout 104. The bulk of liquids being poured from the jug pass through the entry opening 107 and are generally inhibited from any other flow path because of the line contact between the sides 108 of the shield and the interior surface 109 of the jug. In the way, foam which may appear on the surface of fruit and vegetable juices is not dispensed while liquids from below the surface are able to enter the entry opening 107 and exit through the scalloped portion 105. The lid also has a second relief 110 that cooperates with a gap 112 in the upper rim of the jug 14 to form a port that the output spout tube 100 can enter. Note that the gap or juice entry point is located on the side of the jug and therefore does not interfere with the handle or spout. The orientation of this gap 112 is not on the jug centerline, but closer to the handle so when the jug is tilted on an angle for pouring the level of juice with respect to this gap 112 lowers and therefore does leak from the gap when the jug is poured. The bottom of the jug 130, in the area under the gap 112 is relieved so that the jug can straddle the housing's rim 19. This allows the jug to be located nearer to the housing. After pouring the juice from the spout 104, the remaining foam/froth can be poured from the jug without removing the cap though the gap opening 112.

30 Mounting Tray and Chute

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As shown in figure 11 a bench top mounting tray 120 may be used in conjunction with the juicer 10 of the present invention. The pressed steel or moulded tray has 3 primary functions. It stabilises the juicer from excessive movement on the bench top,

it locates the juicer over a discharge opening for pulp disposal and it collects fluid drippings.

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The tray comprises a contoured surface 121 in which is formed drain channels 122. Rear channels 123 are formed in the area that surrounds the jug 14. A central channel conforms to the underside of the housing 11. An island 125 with a central depression 126 is formed centrally of the tray. The front end 127 of the tray includes an exit opening 128 that is defined by a cylindrical guide or collar 129 that extends below the bottom surface of the tray. The collar fits into a cooperating hole in a bench top and thereby serves to locate the collar 129 and thus the tray with respect to the hole in the bench top. Bumps 103 formed on the upper surface of the tray interlock with cooperating depressions 18a formed into the feet 18. In this way, the juicer's housing positively interlocks with the tray. This same arrangement can be provided in the converse, that is, with bumps on the feet and depressions in the tray. In this way, juice drippings are collected in the channels 122, 124 and proceed around the island 15 125 so as to avoid the motor's exhaust and run into the discharge opening 129. With the housing properly located on the tray, the discharge opening 129 lies directly below the smaller lobe of the cap 52. In this way a discharge cylinder or chute 150 may be attached to the rim of the cap and extend into engagement with or pilot into the discharge opening 129. This allows pulp waste to be discharged directly from the 20 juicer through the bench top into a conduit or waste receptacle.

What is claimed is:

1. An electric juicing device having a housing, and a lid through which passes a feed tube, the housing having within it a rotating grating disk located beneath the feed

5 tube, the device comprising:

a removable juice collector having a central opening;

the collector having an exterior wall; and

an interior horizontal rim that defines an upper extremity of an interior compartment of the collector.

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2. The juicing device of claim 1, wherein:

the exterior wall above interior horizontal rim comprises a juice stopping rim that is inclined slightly from the vertical.

- 15 3. The juicing device of claim 2, wherein: the juice stopping rim further comprises a gap.
 - 4. The juicing device of claim 3, wherein: the gad defines a spout having a down turned lip portion.

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- 5. The juicing device of claim 4, wherein:
- a second gap is formed between the lip portion and a sidewall of the juice collector, the second gap adapted to accommodate a pulp collector so that the down turned lip enters the pulp collector.

- 6. An electric juicing device having a housing, and a lid through which passes a feed tube, the housing having within it a rotating grating disk located beneath the feed tube, the device comprising:
- a pulp collector having a generally "D" shaped cross section,
- 30 the pulp collector conforming to an exterior surface of the housing.
 - 7. An electric juicing device having a housing, and a lid through which passes a feed tube, the housing having within it a rotating grating disk located beneath the feed tube, the lid comprising:

a polymeric cap in which is formed a central opening, the opening accommodating a metal feed tube.

- 8. The juicing device of claim 7, wherein:
- 5 a lower portion of an interior of the feed tube has attached to it a tapered knife.
 - 9. The juicing device of claim 7, wherein: the feed tube has a circumferential flange that is affixed to the cap.
- 10 10. The juicing device of claim 9, wherein:
 a gasket is interposed between the flange and the cap.
 - 11. The juicing device of claim 10, wherein: the gasket further comprises a neck and a surrounding ring, the neck sealing between the feed tube and a vertical rim of the cap.
 - 12. The juicing device of claim 9, wherein: fasteners extend through the flange into a retaining ring which is located adjacent to an under side of the cap.

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- 13. The juicing device of claim 1, wherein: fasteners extend through the flange and the gasket and cap into a retaining ring which is located adjacent to an under side of the cap.
- 14. A mounting tray for a motorised juicing device, comprising:a contoured surface;a front of the tray having formed in it a discharge opening;

one or more channels on the surface draining into the opening.

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15. The tray of claim 14, wherein:

features formed into the surface cooperate with features formed on the underside of a juicer to stabilise the juicer in an operating position with the pulp discharge of the juicer located in the opening.

16. The tray of claim 14, wherein:

a central portion of the surface comprises an island with a central depression.

- 17. A jug for a juicing device, the jug comprising:
- a body with a handle, and a lid;
 a spout located opposite the handle and defining a front of the jug;
 the lid having a relief portion that cooperates with a gap in an upper rim of the body to
 form a port adapted to receive a spout tube of a juicing device.
- 10 18. The jug of claim 17, wherein: the port is closer to the handle than to the spout.
 - 19. An electric juicing device having a housing, and a lid through which passes a feed tube, the housing having within it a rotating grating disk located beneath the feed
- tube, the lid comprising:

a polymeric cap;

the cap having an undersurface that forms a smooth and continuous surface that extends from above a juice collection area to a pulp exit area of the cap.

20. An electric juicing device having a housing, and a lid through which passes a feed tube, the housing having within it a rotating grating disk located beneath the feed tube, the lid comprising:

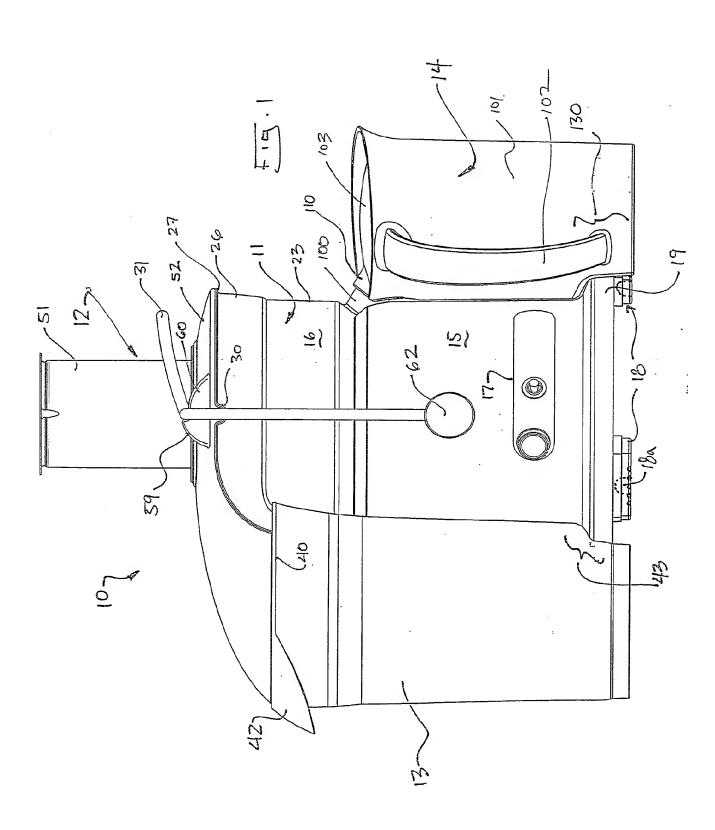
a polymeric cap;

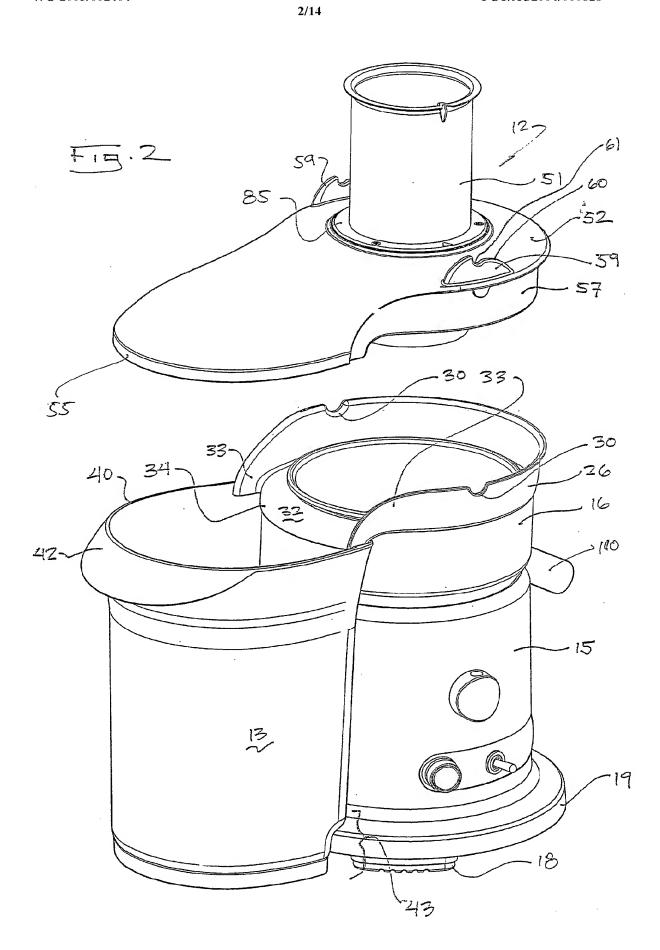
the cap having a descending rim that cooperates with a juice stopping rim of a juice

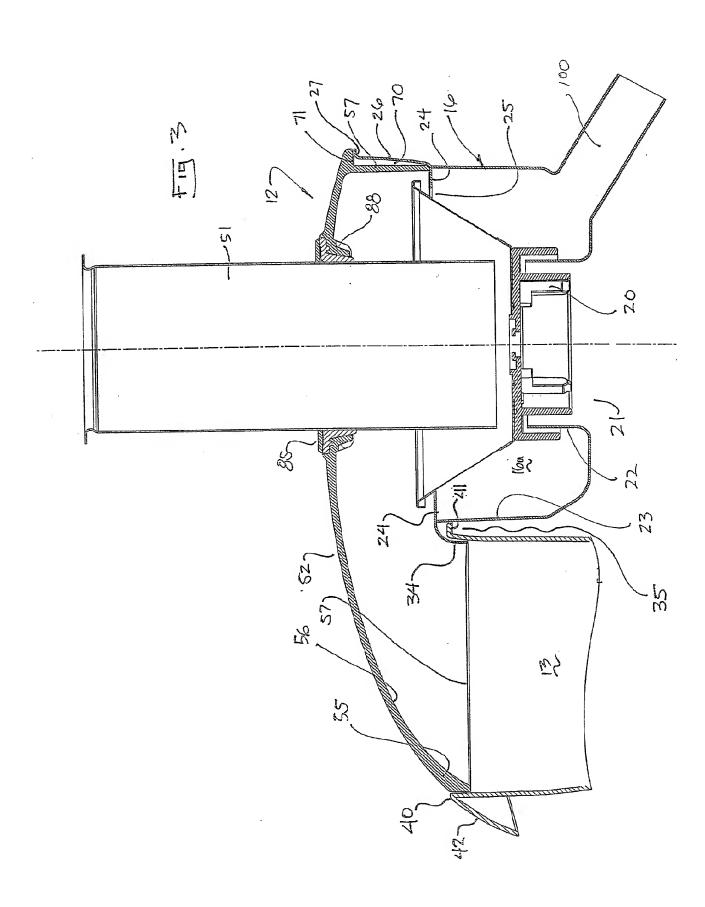
25 collector:

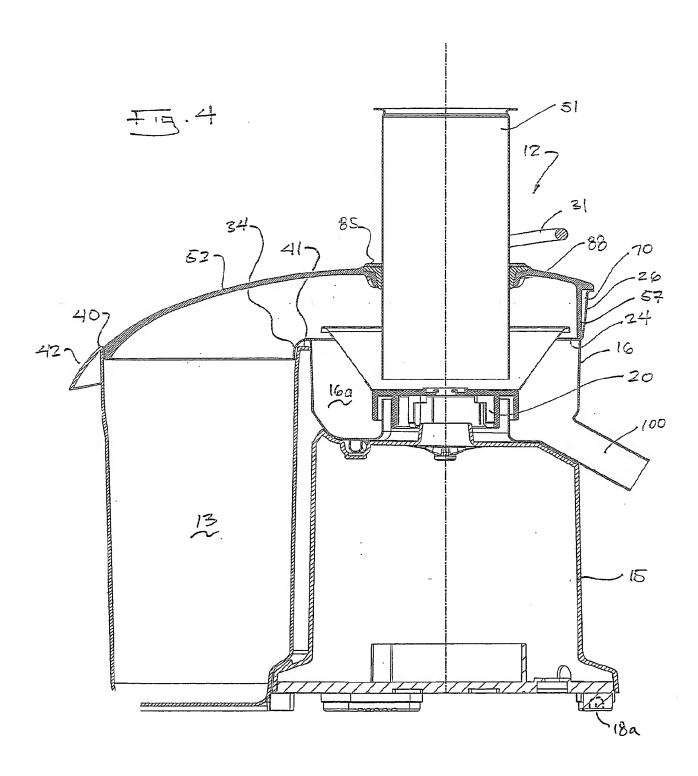
the descending rim following the contour of the juice collector except in the area of a spout formed in the juice collector;

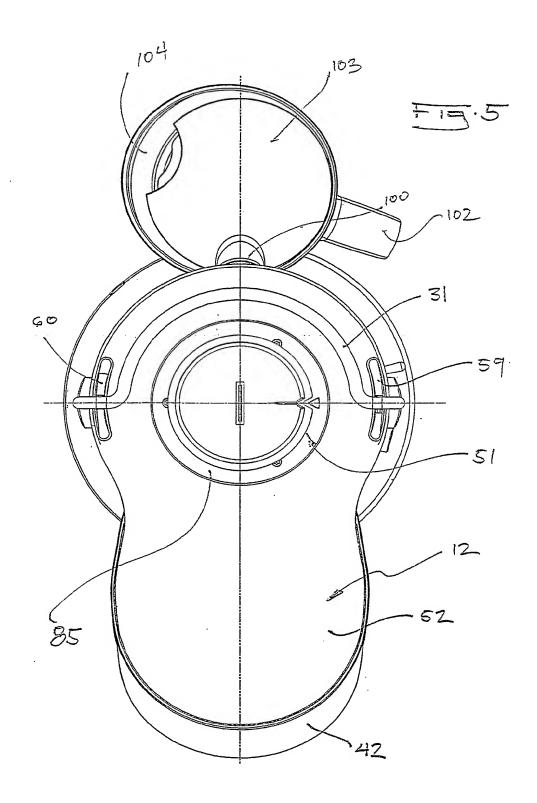
an angle between an outer surface of the descending rim and an inner surface of the juice stopping rim creating a tapered gap that is most narrow at the bottom.



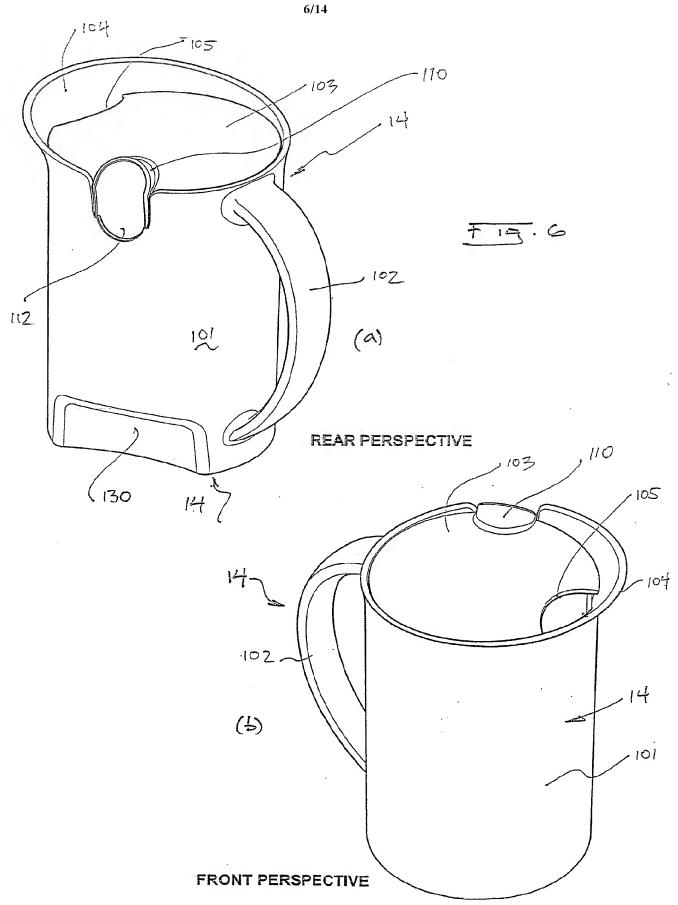


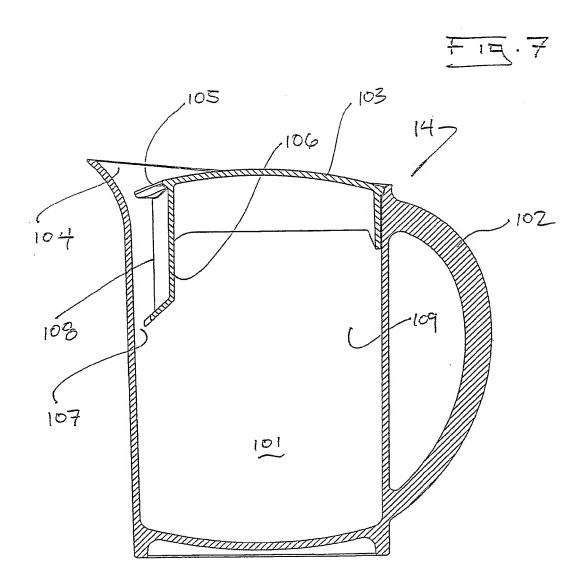


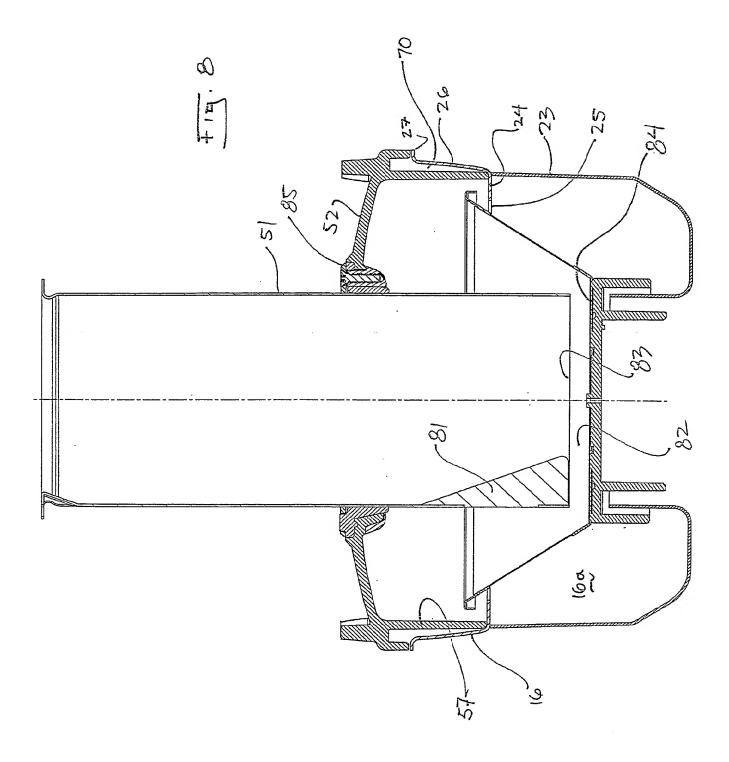


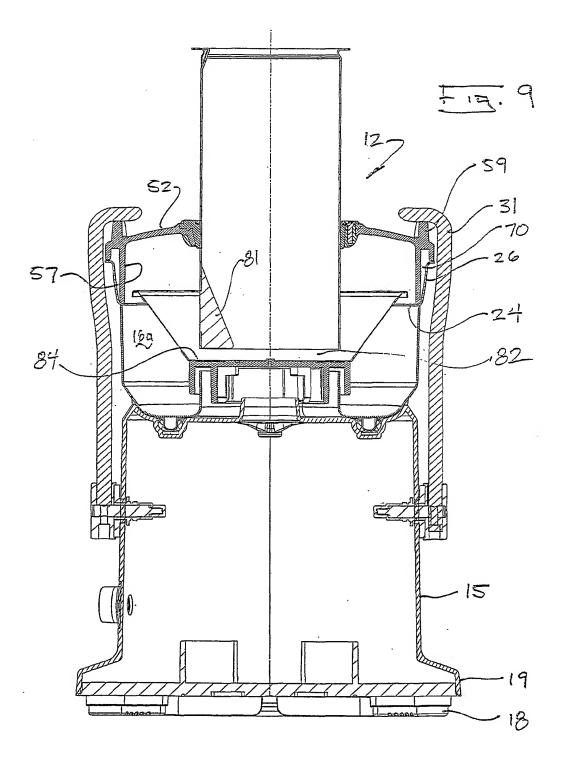


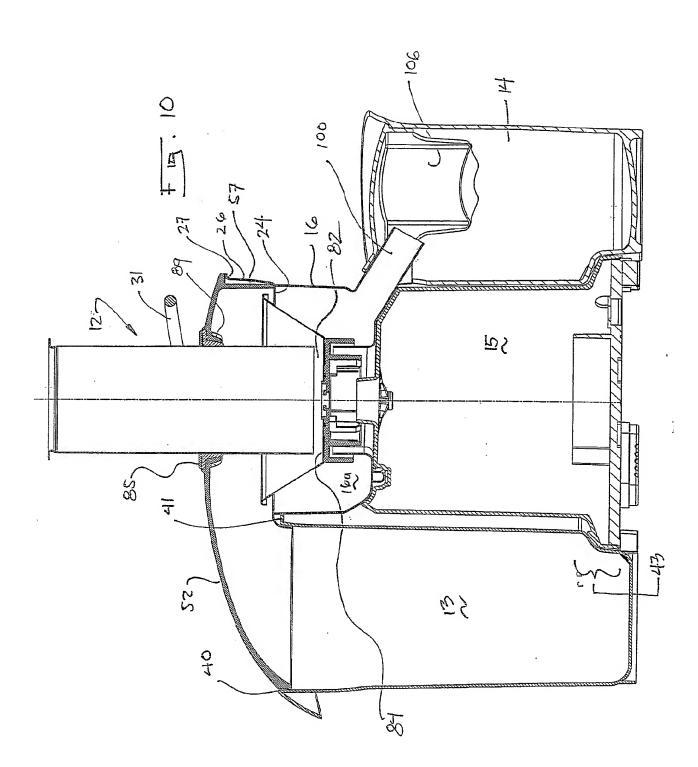


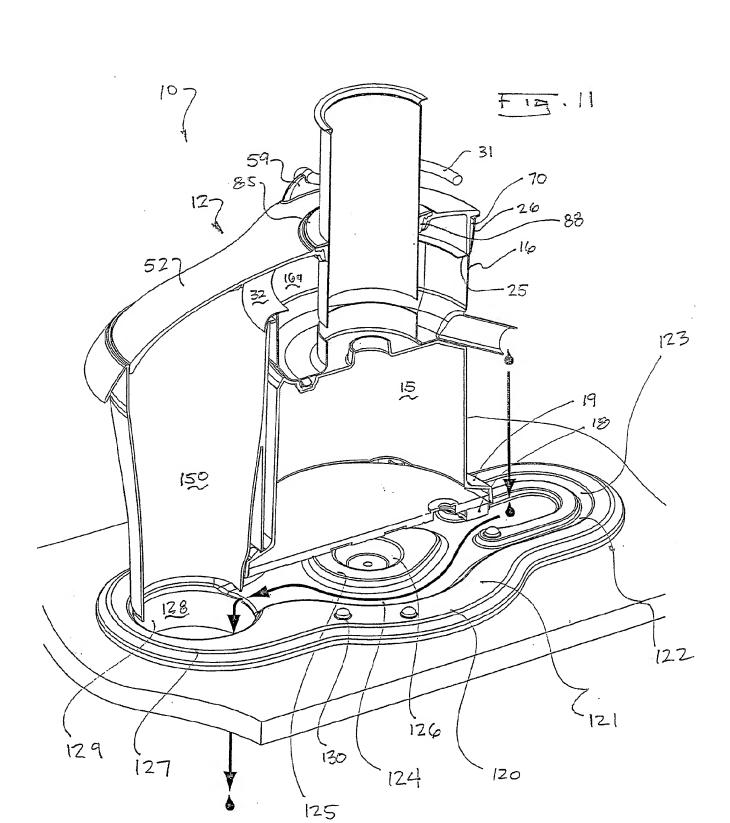


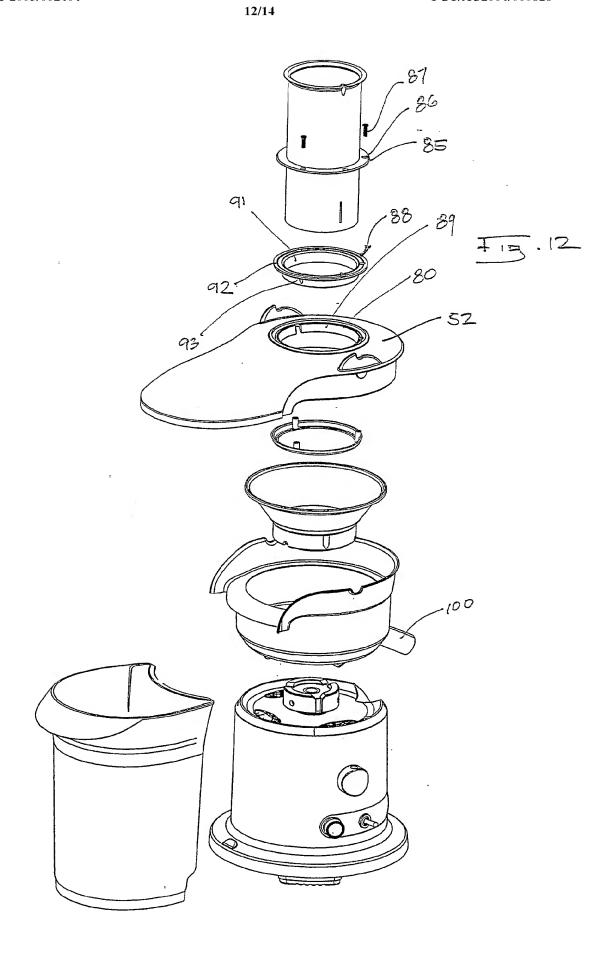


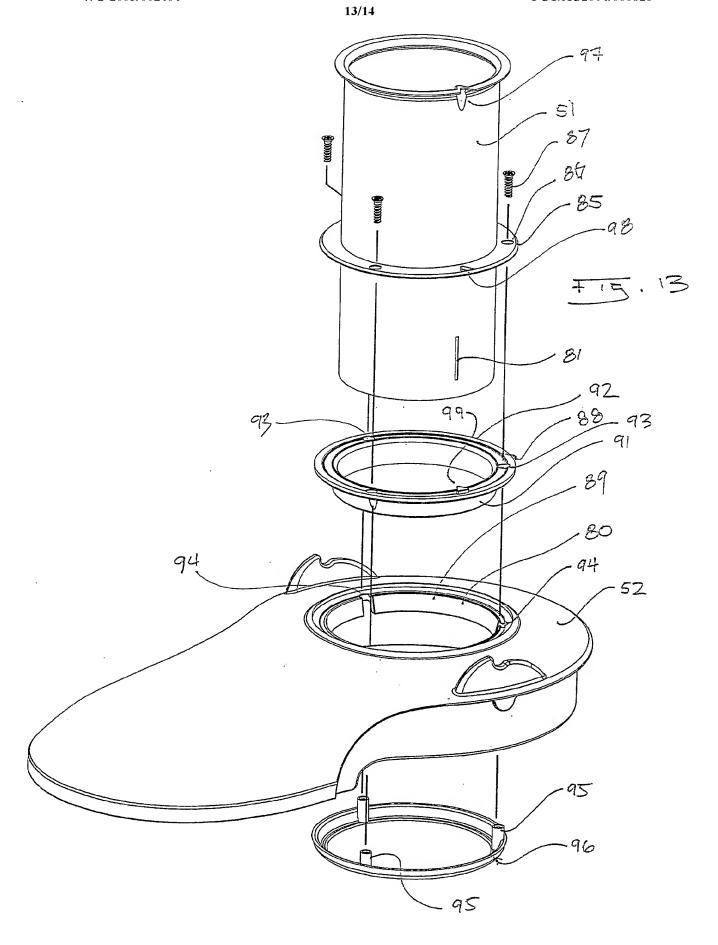


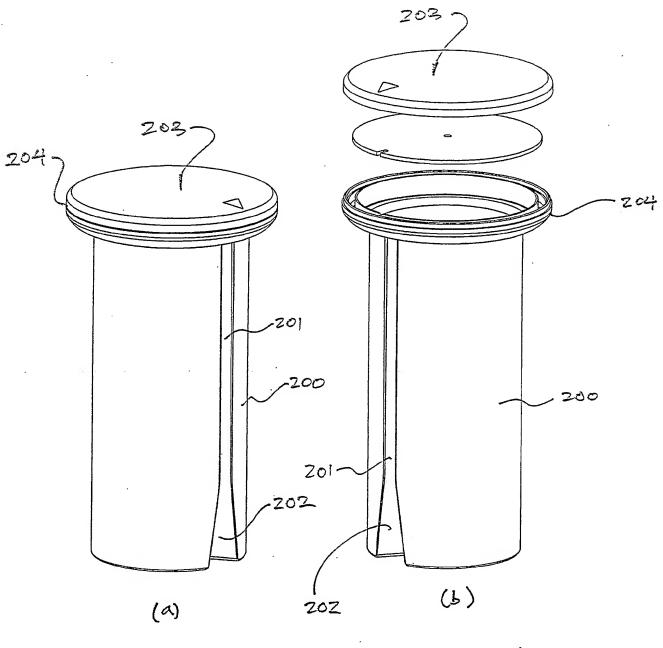












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INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2004/000828

		. PC1/AU2004/000828							
A.	CLASSIFICATION OF SUBJECT MATTER								
Int. Cl. 7:	A47J 19/02								
According to	International Patent Classification (IPC) or to both natio	onal classification and IPC							
В.	FIELDS SEARCHED								
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IPC: A47J 19	9/02 searched other than minimum documentation to the extent the								
Documentation	searched other than minimum documentation to the extent the	at such documents are included in the fields searched							
Electronic data WPAT, A47	base consulted during the international search (name of data by 19/02, key words COLLECT+,CONTAIN+,PUL	pase and, where practicable, search terms used) LP+,CAP+,FEED+,CHANNEL+,LID+,SPOUT+							
C.	DOCUMENTS CONSIDERED TO BE RELEVANT								
Category*	Citation of document, with indication, where appropriate, of the relevant passages								
A	EP 0411603 B (MOULINEX) 6 February 1991 Whole document	1-13,19.20							
Α .	US 6050180 A (MOLINE) 18 April 2000 Whole document	1-13,19,20							
A	US 5924357 A (CHEN) 20 July 1999 Whole document	1-13,19,20							
F	urther documents are listed in the continuation of	Box C X See patent family annex							
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the "X" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel									
"L" document or which another of	or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art								
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INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2004/000828

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)					
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:					
1. Claims Nos.:					
because they relate to subject matter not required to be searched by this Authority, namely:					
2. Claims Nos.:					
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:					
•					
2 Claima Ness					
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)					
Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)					
This International Searching Authority found multiple inventions in this international application, as follows:					
a. Claims 1-6, f. Claim19					
b. Claim 6 g. Claim 20 c. Claims 7-13					
c. Claims 7-13 d. Claims 14-16					
e Claims 17 & 18					
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.					
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As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.					
As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:					
·					
No required additional search fees were timely paid by the applicant. Consequently, this international search report is					
restricted to the invention first mentioned in the claims; it is covered by claims Nos.:					
1-13, 19 & 20					
Remark on Protest					
No protest accompanied the payment of additional search fees.					

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2004/000828

Supplemental Box

(To be used when the space in any of Boxes I to VIII is not sufficient)

Continuation of Box No: III

The international application does not comply with the requirements of unity of invention because it does not relate to one invention or to a group of inventions so linked as to form a single general inventive concept. In coming to this conclusion the International Searching Authority has found that there are different inventions as follows:

- a. Claims 1-5 directed to an electric juicing device. It is considered that an interior horizontal rim that defines an upper extremity of an interior compartment of the collector comprises a first "special technical feature".
- b. Claim 6 directed to an electric juicing device. It is considered that the pulp collector conforming to an exterior surface of the housing comprises a second special technical feature.
- c. Claims 7-13 directed to an electric juicing device. It is considered that a polymeric cap in which is formed a central opening, the opening accommodating a metal feed tube comprises a third special technical feature.
- d. Claims 14-16 directed to a mounting tray for a motorised juicing device. It is considered that one or more channels on the surface draining into the opening comprise a fourth special technical feature.
- e. Claims 17 & 18 directed to a jug for a juicing device. It is considered that the lid having a relief portion that cooperates with a gap in an upper rim of the body to form a port adapted to receive a spout tube of a juicing device comprises a fifth special technical feature.
- f. Claim 19 directed to an electric juicing device. It is considered that the cap having an under surface that forms a smooth and continuous surface that extends from above a juice collection area to a pulp exit area of the cap comprises a fifth special technical feature.
- g. Claim 20 directed to an electric juicing device. It is considered that an angle between an outer surface of the descending rim and an inner surface of the juice stopping rim creating a tapered gap that is most narrow at the bottom comprises a sixth special technical feature.

Above inventions could be grouped in to three groups

Group I items a, b, c, f & g

Group II item d

Group III item e

In group I all searchable claims could be searched without effort justifying additional fees.

IN LEKNA LIUNAL SEAKUN KEPUK I

Information on patent family members

International application No.

PCT/AU2004/000828

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member							
EP	0411603	AU	60077/90		BR	9003789	CA	2022643	
		EG	19035		FR	2650496	PT	94883	
		US	5074202						
US	6050180	WO	0027260	· .		•			
US	5924357	NONE							

Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

END OF ANNEX